

Garant

Steel boring bar A.. SVVCR 72,5°, for indexable inserts VC.., right-hand, Shank Ø / insert size: 25/16mm


Order data

Order number	261352 25/16
GTIN	4045197713636
Item class	21T

Technical description

Head length L_1	62.5 mm
Neck width L_4	19.5 mm
ISO code toolholder	A25R SVVCR/L16
suitable indexable insert	VC.. 1604..
Pack of insert screws	269028 8
Insert size	16 mm
Centre offset L_3	20 mm
Minimum pre-drill $\varnothing D_{min}$	34 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	72.5 degrees
Usable depth T	13 mm
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15